

CLAIMS

1. A method of producing a graded refractive index optical element comprising applying a paste containing a copper  
5 compound, an organic resin and an organic solvent to a glass substrate containing an alkali metal component as a glass component and then performing heat treatment at a temperature below the softening temperature of the glass substrate.

2. The method according to claim 1 wherein the graded  
10 refractive index optical element is a lens, lens array or diffraction grating.

3. The method according to claim 1 wherein the glass substrate is made of a glass containing at least 2% by weight of alkali metal, calculated on an oxide basis, the glass being a  
15 silicate glass, borosilicate glass, phosphate glass, or fluorophosphate glass.

4. The method according to claim 3 wherein the glass substrate is a borosilicate glass substrate containing 40 to 82% by weight of  $\text{SiO}_2$ , 12 to 50% by weight of  $\text{B}_2\text{O}_3$ , 2 to 25% by weight  
20 of at least one member selected from  $\text{Na}_2\text{O}$ ,  $\text{K}_2\text{O}$ ,  $\text{Li}_2\text{O}$ ,  $\text{Rb}_2\text{O}$  and  $\text{Cs}_2\text{O}$ ; not more than 25% by weight of at least one member selected from  $\text{MgO}$ ,  $\text{CaO}$ ,  $\text{BaO}$ ,  $\text{ZnO}$ ,  $\text{SrO}$  and  $\text{PbO}$ ; not more than 20% by weight of at least one member selected from  $\text{Al}_2\text{O}_3$ ,  $\text{La}_2\text{O}_3$ ,  $\text{Y}_2\text{O}_3$ ,  $\text{Ta}_2\text{O}_3$  and  $\text{Gd}_2\text{O}_3$ ; not more than 10% by weight of at least one member selected  
25 from  $\text{Nb}_2\text{O}_5$  and  $\text{ZrO}_2$ ; not more than 5% by weight of at least one member selected from  $\text{As}_2\text{O}_3$ ,  $\text{Sb}_2\text{O}_3$  and  $\text{SnO}$ ; and 0.05 to 10% by weight of at least one member selected from Cl, Br and I.

5. A graded refractive index optical element produced by the method of any one of claims 1 to 4.

30 6. The graded refractive index optical element according to claim 5 which is a lens, lens array or diffraction grating.